

# TEST REPORT

## MÉLYÉPÍTŐ LABOR Kft.

### Budapesti Központi Laboratórium

1144 Budapest, Füredi u. 74-76.

Fax: +36 1 2711 051; E-mail: info@melyepitolabor.hu  
On nr. NAH-1-1383/2016 accredited laboratory by NAT.



The test report has 1 numbered page.

## Testing hardened concrete Part 3: Compressive strength of test specimen

### MSZ EN 12390-3:2009

Customer: **Exoline LTD** Cim: England RH 19 4LZ  
Administrator: **Maksa Márta**  
Identifier:  
Location: **Exoline Esztrich**

No. of sample: **0001**  
Reg.num.: M/2019/03/ **0667.1110**  
Num.of work: **0001**

**Related documents' identifiers:**  
Sampling report: **19/03/0667.9990**  
Measuring records: **19/03/0667.1110**

Date of sampling: **07.02.2019**  
Type of sampling:  
Date of arrival: **11.02.2019**  
Date of test: **07.03.2019**

#### 1.SAMPLING DATAS

SAMPLER: **Maksa Márta** PLACE OF SAMPLING: **Labor**  
NUM. OF TEST PCS.: **3 pcs** SIGN: **E1/E2/E3** **150x150x150 cube**  
PURPOSE OF TEST: **RELIMINARY (INF.)**  
REQUESTED TIME FOR EXAM.: **07.03.2019** ARRIVED: **11.02.2019** AGE: **28 days**

#### 2.TECHNOLOGICAL DATAS:

PLACE OF MIXING, TYPE OF MACHINE: **Mélyépítő Labor Kft.**

PLANNED QUALITY: **C30/37-8--MSZ 4798:2016**

COMPOSITION: 

Name	Origin	Mass	W/C:
CEMENT:			
AGGREGATES:			
CHEMICALS:			
ADDITIVES:			

NR. OF RECIPE:	Name	Origin	Mass	W/C:
Esztrich concrete	CEMENT:	CEM III/A-S 42,5 N	DDC Vác	400 kg/m <sup>3</sup>
	AGGREGATES:	OH 0/4		1417 kg/m <sup>3</sup>
		OK 4/8		354 kg/m <sup>3</sup>
	CHEMICALS:	EXOLINE		12,00 kg/m <sup>3</sup>
	ADDITIVES:			kg/m <sup>3</sup> kg/m <sup>3</sup>

FOLLOW-UP CA ~~RE~~kezelés nélkül

#### 3.BUILD-IN DATAS:

PLACE OF BUILDING-IN: **Trial mix**  
NAME OF CONSTRUCTION:  
STRUCTURE: **Laboratory trial mix** SIGN: AMOUNT: **m<sup>3</sup>**

#### 4.TESTING DATA

Sing of test pieces	Weight(g)	Sizes (mm)			Breaking power(kN)	Density (kg/m3)	Entity strlength f <sub>ci</sub> (N/mm2)	Average strength:  <b>Rm= 44,8 N/mm2</b>
		Pressed surface	Height	Height				
E1	7655	150,0	150,0	150,0	998,3	2270	44,4	
E2	7701	149,9	150,0	150,0	1015,1	2280	45,1	
E3	7622	149,9	149,9	150,0	1008,2	2260	44,9	

f<sub>i</sub> >= 35,5

#### Notes:

The laboratory makes all detailed results available for customer at request.

Name (nr.) of tool: Shinko Denshi scale 12/06 VI.

Caliper 300 mm -

Name (nr.) of tool: Controls digital concrete crusher 02116404

Right angle (Szalkai) 3614/2004



Date: **Budapest, 07.03.2019**

**Nemes Zoltán**  
signature of tester

**Morvay Bence**  
technical head

The report's test results concerns only the tested items.  
Without the tester laboratory's written authorization this report copiable only in full volume!

# TEST REPORT

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### Mix-designing

MSZ EN 12390-8:2009

Customer: **Exoline LTD** No. of sample: **0001**  
Cim: England RH 19 4LZ Reg.num.: M/2019/03/ 0667.1230  
Administrator: **Maksa Márta** Num.of work: **0001**  
Identifier:  
Location: **Exoline Esztrich**

**Related documents' identifiers:**  
Sampling report: **19/03/0667.9990** Date of sampling: **07.02.2019**  
Measuring records: **19/03/0667.1230** Type of sampling:  
Date of arrival: **07.02.2019**  
Date of test: **07.03.2019**

#### 1.SAMPLING DATAS

SAMPLER: **Maksa Márta** PLACE OF SAMPLING: **Labor**  
NUM. OF TEST PCS.: **3 pcs** SIGN: **E1/E2/E3**  
PURPOSE OF TEST: **RELIMINARY (INF.)**  
REQUESTED TIME FOR EXAM.: **07.03.2019** ARRIVED: **07.02.2019** AGE: **28 days**

#### 2.TECHNOLOGICAL DATAS:

PLACE OF MIXING, TYPE OF MACHINE: **Mélyépítő Labor Kft.**

PLANNED QUALITY: **C30/37-8--MSZ 4798:2016**

COMPOSITION: 

Name	Origin	Mass	W/C:
CEMENT:	CEM III/A-S 42,5 N	DDC Vác	400 kg/m <sup>3</sup>
AGGREGATES:	OH 0/4		1417 kg/m <sup>3</sup>
	OK 4/8		354 kg/m <sup>3</sup>
CHEMICALS:	EXOLINE		12,00 kg/m <sup>3</sup>
ADDITIVES:			kg/m <sup>3</sup>
			kg/m <sup>3</sup>

NR. OF RECIPE: **Esztrich concrete**

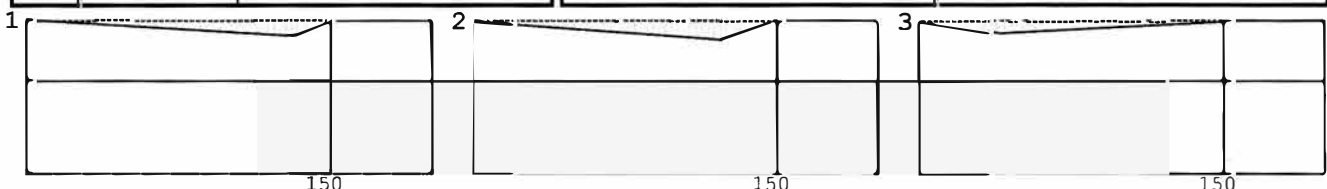
FOLLOW-UP CARE: **Kezelés nélkül**

#### 3.BUILD-IN DATAS:

PLACE OF BUILDING-IN: **Trial mix**  
NAME OF CONSTRUCTION:  
STRUCTURE: **Laboratory trial mix** SIGN: AMOUNT: **m<sup>3</sup>**

#### 4.TESTING DATA

Test piece sign	Rate of water penetr. [mm]	Testing pressure [bar]	
1	12	5	
2	15	72	
3	10		
		Test begin	07.03.2019 10:00
		Test end	10.03.2019 10:00



The laboratory makes all detailed results available for customer at request.

#### Notes:

Name (nr.) of tool: Controls digital concrete crusher 02116404  
Name (nr.) of tool: Caliper 300 mm -

Watertightness tester 04/2002  
Pressure gauge RK075582

6. stamp  
1144 Budapest Füredi u. 74-76  
VIZSGÁLATI JEGYZŐKÖNYV

*Nemes Zoltán*  
Nemes Zoltán  
signature of tester

*Morvay Bence*  
Morvay Bence  
technical head

Date: **Budapest, 07.03.2019**

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## QUALIFICATION OF CONCRETE

According to MSZ 4798:2016

Appendix to Test Report: M/2018/03/0667

**Minimum characteristic cube strength:**

$$f_{ck, cube} = 40,2 \text{ N/mm}^2$$

### 1. Criteria:

$$f_{cm, test} \geq f_{ck, cube, H} + 4,5$$

$$f_{cm, test} = 44,8 \text{ N/mm}^2$$

$$f_{ck, cube, H} + 4,5 = 44,7 \text{ N/mm}^2$$

**Suitable**

### 2. Criteria:

$$f_{ci, min, test} \geq f_{ck, cube, H} - 4,5$$

$$f_{ci, min} = 44,4 \text{ N/mm}^2$$

$$f_{ck, cube, H} - 4,5 = 35,7 \text{ N/mm}^2$$

**Suitable**

**Strength class:**

**C30/37**

**Conformity:**

**SUITABLE**

This appendix can be copied and valid only with the test protocol

## QUALIFICATION OF CONCRETE

According to MSZ 4798:2016

Appendix to Test Report: M/2018/03/0667

### Concrete water resistance test:

- **Water pressure: 500 kPa (5 bar)**
- **Duration: 72 hours**

#### Test report:

The depth of water penetration:

- Sample 1: 12 mm
- Sample 2: 15 mm
- Sample 3: 10 mm

Maximum allowed depth of water penetration to meet the standard:

**15 mm: XV3(H)**

**Based on the test results the water resistance of the concrete is 500 kPa (5 bars).**

**Conformity:**

**SUITABLE**

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**Determination of the flexural strength of test specimens**  
**Testing hardened concrete**  
**MSZ EN 12390-5:2009**

Customer: **Exoline LTD** Cím: England RH 19 4LZ No. of sample: **0001**  
 Administrator: **Maksa Márta** Reg.num.: M/2019/03/ 0667.1120  
 Identifier: Num.of work: **0001**  
 Location: **Exoline Esztrich**

**Related documents' identifiers:** Date of sampling: **07.02.2019**  
 Sampling report: **19/03/0667.9990** Type of sampling:  
 Measuring records: **19/03/0667.1120** Date of arrival: **11.02.2019**  
 Date of test: **07.03.2019**

**1.SAMPLING DATAS**

SAMPLER: **Maksa Márta** PLACE OF SAMPLING: **Labor**  
 NUM. OF TEST PCS.: **3 pcs** SIGN: **E1/E2/E3** **160x 40x 40 prism**  
 PURPOSE OF TEST: **RELIMINARY (INF.)**  
 REQUESTED TIME FOR EXAM.: **07.03.2019** ARRIVED: **11.02.2019** AGE: **28 days**

**2. TECHNOLOGICAL DATAS:**

PLACE OF MIXING, TYPE OF MACHINE: **Mélyépítő Labor Kft.**

PLANNED QUALITY: **C30/37-8--MSZ 4798:2016**

COMPOSITION: 

Name	Origin	Mass	W/C:
CEMENT:			
AGGREGATES:			
CHEMICALS:			
ADDITIVES:			

NR. OF RECIPE:	CEMENT:	CEM III/A-S 42,5 N	DDC Vác	400	kg/m <sup>3</sup>
	AGGREGATES:	OH 0/4		1417	kg/m <sup>3</sup>
Esztrich concrete		OK 4/8		354	kg/m <sup>3</sup>

CHEMICALS: **EXOLINE** 12,00 kg/m<sup>3</sup>

ADDITIVES: kg/m<sup>3</sup>  
kg/m<sup>3</sup>

FOLLOW-UP CARE/Kezelés nélkül

**3.BUILD-IN DATAS:**

PLACE OF BUILDING-IN: **Trial mix**  
 NAME OF CONSTRUCTION:  
 STRUCTURE: **Laboratory trial mix** SIGN: AMOUNT: **m<sup>3</sup>**

**4.TESTING DATA**

TEST METHOD: **force on one point**

Form correctness: Differing from surface plane (0,0005 d):

DEGREE BETWEEN ATTACHED SIDES (90° ± 0,5°):

Signon test piece	Weight m (g)	Sizes (mm)			Comp.force F (kN)	Density ρ (kg/m <sup>3</sup> )	Flexural strength f <sub>ct</sub> (N/mm <sup>2</sup> )
		Length L	Width d <sub>1</sub>	Height d <sub>2</sub>			
E1	530	159,3	39,7	39,9	1,7	2101	4,00
E2	532	159,8	39,6	39,8	1,7	2112	4,20
E3	535	159,9	39,8	39,7	1,6	2117	3,90

Average: 2110 4,03

**Notes:**

The laboratory makes all detailed results available for customer at request.

**Study focusing on acting with a single load occurred**  
**Calculated value to force on two points:**

**3,5 3,7 3,5 Average: 3,6 N/mm<sup>2</sup>**

Name (nr.) of tool: Tensile and compressive strength measuring machines 282/63 Caliper 300 mm Right angle (Szalkai) 3614/2004  
 Name (nr.) of tool: Ishida scale 5081484 Sola measuring tape



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*Nemes Zoltán*  
 signature of tester

*Morvay Bence*  
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Date: Budapest, 07.03.2019

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**Examination of adhering-solidity**  
**Examination of adhering-solidity and thickness**  
 ÚT 2-3.406:2000 M1 melléklet

Customer: <b>Exoline LTD</b>	Cím: England RH 19 4LZ	No. of sample: <b>0001</b>
Administrator: <b>Maksa Márta</b>		Reg.num.: M/2019/03/ 0667.1950
Identifier:		Num.of work: <b>0001</b>
Location: <b>Exoline Esztrich</b>		
<b>Related documents' identifiers:</b>		Date of arrival: <b>11.02.2019</b>
Sampling report: <b>19/03/0667.9990</b>		Date of test: <b>07.03.2019</b>
Measuring records: <b>19/03/0667.1950</b>		

Names of tested pieces:		
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Test places:			
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**1.Surveying:****2.Test**

Test places	Leolv. kN	Cohesive strength (N/mm <sup>2</sup> )		Fracture image
		entity	avg.	
	0,6	0,60	0,6	
	0,7	0,50		
	0,4	0,70		
	0,5	0,60		
	0,6	0,60	0,6	
	0,7	0,50		
	0,4	0,60		
	0,6	0,60		

The laboratory makes all detailed results available for customer at request.

**Notes:**

The accuracy of measurement: 1,6%

Name (nr.) of tool:  
 Name (nr.) of tool:



*Nemes Zoltan*  
 Nemes Zoltan  
 signature of tester

*Moray Bence*  
 Moray Bence  
 technical head

Date: Budapest, 07.03.2019 at Füredi u. 74-76.

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